

Material Safety Data Sheet (MSDS)

| Product Kixx Grease EP 0 |
|--------------------------|
|--------------------------|

| Team | Date of first preparation | Date of last revision | Revision Number |
|---------------------------------|---------------------------|-----------------------|------------------------|
| Finished Lubricants R&D Team | 2012-05-25 | 2017-10-26 | 3 |

1. Chemical Product and Company Information

1) Product: Kixx Grease EP 0

2) Recommended use of the chemical and restrictions on use

O Recommended use: Bearing & Open Lubricating Parts

O Restrictions on use :

3) Manufacture/Supplier information

Supply company : GS Caltex Corporation

O Address: Nonhyeon-ro 508(Yeoksam-dong), Gangnam-gu, Seoul, South Korea

○ Information service or emergency call: 82-2-1899-5145

O Department in charge: Finished Lubricants R&D Team

2. Hazards Identification

1) Classification of the substance or mixture

- Acute toxicity (Inhalation) category 4

Skin corrosion/irritation : 2Eye Damage/Irritation : 2A

2) GHS labels, including precautionary statements

○ Symbol



O Signal word: Warning

Hazard statement

H332 Harmful if inhaled H315 Causes skin irritation

H319 Causes serious eye irritation

O Precautionary statement

Prevention

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P271 Use only outdoors or in a well-ventilated area.

P264 Wash ··· throughly after handling.

P280 Wear protective gloves/protective clothing/eye protection/face

protection.

- Response

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for

breathing.

P312 Call a POSION CENTER/doctor/···if you feel unwell.

P302+P352 IF ON SKIN: Wash with plenty of water.

P321 Specific treatment.

P332+P313 If skin irritation occurs: Get medical advice/atteintion.
P362+P364 Take off contaminated clothing and wash it before resue.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing.

P337+313 If eye irritation persists: Get medical advice/attention if you fell unwell.

- Storage

No precautionary phrases

- Disposal

No precautionary phrases

3) Other hazards which do not result in classification

| NFPA Component | Health | Fire | Reactivity |
|--|--------|------|------------|
| - Distillates, Hydrotreated Heavy Paraffinic | 1 | 1 | 0 |
| - Residual oils (petroleum), Hydrotreated | 1 | 1 | 0 |
| - Distilates (petroleum), solvent-refined heavy naphthenic | 1 | 1 | 0 |
| - Lithium 12-hydroxystearate | 1 | 1 | 0 |
| - Zinc alkyldithiophosphate | 1 | 1 | 0 |
| - Additive mixture (S1) | 1 | 1 | 0 |

3. Composition and Information on Ingredients

| Component | Synonyms | CAS No. | Content(%) |
|---|--|-------------------|-------------|
| Distillates, Hydrotreated Heavy Paraffinic | Hydrotreated (severe) heavy paraffinic distillate | h4/42-54-/ | |
| 2) Residual oils (petroleum), Hydrotreated | Mineral oil | 64742-57-0 | 30.0 ~ 40.0 |
| 3) Distilates (petroleum), solvent- refined heavy naphthenic | Mineral oil | 64741-96-4 | 15.0 ~ 18.0 |
| 4) Lithium 12-hydroxystearate | | 7620-77-1 | 2.0 ~ 6.0 |
| 5) Zinc alkyldithiophosphate | | Commercial Secret | 1.0 ~ 2.0 |
| 6) Additive mixture (S1) | Not Applicable | Commercial Secret | 2.0 ~ 5.0 |

4. First Aid Measures

- 1) Eye contact:
 - Wash eyes thoroughly with plenty of water for at least 20 minutes.
 - If persistent irritation occurs, obtain medical attention.
- 2) Skin contact:
 - Remove contaminated clothing and wash skin with plenty of soap and water.
 - Flush with plenty of water for 15 minutes.
 - Seek medical attention if ill effect or irritation develops.
- 3) Inhalation:
 - If overcome by exposure, remove person to fresh air immediately.
 - Give oxygen or artificial respiration as needed.
 - Obtain emergency medical attention. Prompt action is essential.
- 4) Ingestion:
 - Do not induce vomiting. In general no treatment is necessary unless large quantities are swallowed.
 - Obtain emergency medical attention. Prompt action is essential.
- 5) Most important symptoms/effects, acute and delayed:
 - May cause slight eye and skin irritation. Not expected to be a sensitizer.
- 6) First-aid treatment and information on medical doctors:
 - Treat symptomatically.

Treatment of overexposure should be directed at the control of symptoms and the clinical condition of the patient.

5. Fire Fighting Measures

- 1) Recommanded(or prohibited) extinguishing media
 - O Recommanded extinguishing media:
 - Dry chemicals, CO₂, water spray, fire fighting foam
 - O Prohibited extinguishing media:
 - High pressure water shoot
 - O Large fire:
 - Use water spray, water fog or alcohol-resistant foam
- 2) Specific hazard from chemical material
 - O Toxicant from combustion: Carbon oxides
 - O Fire and Explosion Hazards: Slight fire risk
- 3) Extinguishment:

If it is not dangerous, remove containers from fire areas.

Make hills for further treatment.

avoid Inhalation of material oneself or combustion generation material

Stand against the wind and avoid lower zone.

6. Accidental Release Measures

- 1) Necessary actions to protect human health:
 - If it is not dangerous, stop release safely, do so.

Wear protective gloves, apron, boots, head and face protection should be worn, If need.

Keep away from water supply facilities and sewage.

Avoid inhalation of materials or combustion products.

Avoid heat, flame, spark, and other ignition sources.

- 2) Necessary actions to protect the environment
 - May contaminate water supplies/pollute public waters. Evacuate/limit access.

Equip responders with proper protection.

Prevent flow to sewer/public waters. Stop release. Notify fire and environmental authorities.

Restrict water use for cleanup.

- 3) Purification and removal methods
 - O Small leak: Only authorized person can access to the hazardous and restricted areas.

Collect spills with proper containers to treat them.

Absorb spills with sand and other non-combustible materials.

○ Large leak: No data

7. Handling and Stroage

1) Safety handling:

Avoid prolonged or repeated contact with skin. Use proper bonding and/or grounding procedures.

Prevent small spills and leakage to avoid slip hazard. Avoid inhaling vapour and/or mists.

Material can accumulate static charges which may cause an electrical spark (ignition source).

2) Stroage: Stroage in closed containers. Stroage in cool and dry areas. Ventilation keeps it in a region Keep away from prohibited materials for mixing. Control and Personal Protection

| Exposure Control and Personal Protection |
|---|
| A. Exposure limits and biological exposure limits of chemical |
| 1) Distillates, Hydrotreated Heavy Paraffinic OSHA: TWA: 5mg/m³ ACGIH: TWA: 5mg/m³ STEL: 10mg/m³ NIOSH: TWA: 5mg/m³ STEL: 10mg/m³ OBiological exposure limits: No data |
| 2) Residual oils (petroleum), Hydrotreated O ACGIH: TWA: 5mg/m³ O Biological exposure limits: No data |
| 3) Distilates (petroleum), solvent-refined heavy naphthenicACGIH: No dataBiological exposure limits: No data |
| 4) Lithium 12-hydroxystearate ○ OSHA: TWA: 5mg/m³ TWA: 15mg/m³ (total mist) ○ ACGIH: TWA: 10mg/m³ ○ Biological exposure limits: No data |
| 5) Zinc alkyldithiophosphate OSHA: PEL: 5mg/m³ ACGIH: TWA: 5mg/m³ NIOSH: No data Biological exposure limits: No data |
| 6) Additive mixture (S1) O ACGIH: TWA: No data O Biological exposure limits: No data |
| B. Engineering management: Ventilation equipment should be explosion-proof if explosive concentrations of dust, vapor or fume are present. Install local ventilation system. Comply with limits. |

- C. Personal protection equipment:
 - O Respiratory protection:

If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include: Half-face filter respirator

Eyes protection :

Safety glasses or goggles are recommended for the eyes protection from dusts or mists. A business proprietor should install eyes washing facilities near working areas to protect worker's eyes for emergency.

O Hands protection:

Use proper chemical resistant gloves.

O Human body protection:

Use proper chemical resistant clothes based on published literature or manufacturer data.

9. Physical and Chemical Properties

1) Appearance: Clear, light yellow semi-solid

2) Odor: a specific smell of Hydrocarbon

3) Odor threshold: No data

4) pH: No data

5) Melting point/freezing point: No data

6) Initial boiling point or boiling range: No data

7) Flash point: Not applicable

8) Evaporation rate: No data

9) Flammability(solid, gas): No data

10) Upper/lower flammability or explosive limits: No data

11) Vapor pressure : <0.1 Kpa @ 20℃

12) Solubility: No data

13) Vapor density: 5 mmHg

14) Relative density: 0.886

15) Partition coeficient: n-octano/water: No data

16) Auto-ignition temperature: No data

17) Decomposition temperature: No data

- 18) Viscosity: Not applicable
- 19) Molecular weight: No data

10. Stability and Reactivity

- 1) Chemical stability:
 - Stable at room temperature and pressure.
- 2) Toxicant generation possibility during reaction:
 - No data
- 3) Prohibited conditions:
 - Avoid heat, sparks, open flames and other ignition sources
- 4) Prohibited materials:
 - An Oxidizing agent
- 5) Toxicant during decomposition:

○ Aspiration toxicity : No data

- Carbon oxides, Hydrogen sulfide

11. Toxicological Information

| Α. | Information on the likely routes of exposure |
|----|---|
| | Inhalation: May cause slight irritation Ingestion: May cause vomit, coughing, shortness of breath, dizziness. Skin contact: May cause slight skin irritation. Eye contact: May cause slight eye irritation. |
| В. | Delayed and immediate effects and chronic effectsfrom short or long term exposure |
| 1 | Distillates, Hydrotreated Heavy Paraffinic Acute Toxicity Oral: Not determined / LD 50 > 5000 mg/kg bw: rat Dermal: Not determined / LD 50 > 5000 mg/kg bw: rabbit Inhalation: category 4 / LC 50 = 2.18 mg/l (4hr): rat Skin Corrosion / irritation: No irritating (Rabbit) Severe eye Damage/irritation: no irritating (rabbit) Respiratory sensitization: Not determined (guinea pig) Skin sensitization: Not determined (guinea pig) Carcinogenity: MOL, OSHA, IARC: No data |
| | EU CLP: Carc. 1B (The case that DMSO extractmeasured by IP346 ways is 3% under exclude Germ cell mutagenity: Negative (Ames test) ReproductiveToxicity: No data Specific target organToxicity(single exposure): No data Specific target organToxicity(repeated exposure): No data |

| 2) | Residual oils (petroleum), Hydrotreated |
|----|--|
| (| O Acute Toxicity |
| | - Oral: Not determined / LD50 >15000mg/kg (rat) |
| | - Dermal: LD50 >5000mg/kg (rabbit) |
| | - Inhalation: Not Applicable |
| (| Skin Corrosion / irritation: believed to be < 0.5/8.0 (rabbit); no appreciable effect |
| (| Severe eye Damage/irritation: believed to be < 0.5/8.0 (rabbit); no appreciable effect |
| (| Respiratory sensitization: No data. |
| (| ○ Skin sensitization: < 15/110 (rabbit) estimated: |
| (| Carcinogenity: No data |
| (| Germ cell mutagenity: No data |
| (| ○ ReproductiveToxicity: No data |
| (| ○ Specific target organToxicity(single exposure): No data |
| (| Specific target organToxicity(repeated exposure): No data |
| (| Aspiration toxicity: No data |
| ٠, | |
| | Distilates (petroleum), solvent-refined heavy naphthenic |
| (| Oral : LDE0 > 5,000 mg/kg |
| | - Oral : LD50 > 5,000 mg/kg |
| | Dermal : No dataInhalation : No data |
| | |
| (| Skin Corrosion / irritation : May acuse glight gkin irritation (rabbit) |
| (| - May cause slight skin irritation(rabbit) Severe eye Damage/irritation : |
| (| |
| | - May cause slight eye irritation(rabbit) (OECD TG 405 GLP) (IUCLID 2000). |
| (| Recovery within 7 days. Respiratory sensitization: No data. |
| | ○ Nespiratory seristication : No data. ○ Skin sensitization : No Skinsensitization (guinea pig) - Maximization test (OECD TG 406 GLP) |
| | ⊃ Skiil sensitization : No Skiilsensitization (guinea pig) = Maximization test (OECD 1G 406 GEF) ⊃ Carcinogenity : |
| | - OSHA IARC Group 3(Not determined about human Carcinogenity) |
| (| Germ cell mutagenity: No data |
| | - In vivo : No data |
| | Invitro: No data Invitro: Ames test & Mouse lymphoma assay: Negative |
| (| ReproductiveToxicity: No data |
| | Specific target organToxicity(single exposure): No data |
| | Specific target organToxicity(single exposure): No data |
| | Aspiration toxicity: 181m²/s @ 40°C |
| | |
| | Lithium 12-hydroxystearate |
| (| O Acute Toxicity |
| | - Oral : LD50 >5000mg/kg (rat) |
| | - Dermal : No data |
| | - Inhalation: No data |
| | Skin Corrosion / irritation: LD50 >5000mg/kg (rat): No data. |
| | Severe eye Damage/irritation: < 0.5/8.0 (rabbit) estimated: No data. |
| | Respiratory sensitization: No data. |
| | ○ Skin sensitization: < 15/110 (rabbit) estimated: No data |
| | Carcinogenity: No data |
| | Germ cell mutagenity: No data |
| | ReproductiveToxicity: No data |
| (| Specific target organToxicity(single exposure) : No data |

| | Specific target organToxicity(repeated exposure) : No dataAspiration toxicity : No data |
|----|---|
| 5) | Zinc alkyldithiophosphate Acute Toxicity Oral: LD 50: 2000~5000 mg/kg. Dermal: No data Inhalation: LD 50 > 200 mg/l (4hr): rat Skin Corrosion / irritation: LD50 > 2000 mg/Kg. Severe eye Damage/irritation: May cause severe eye irritation: No data Respiratory sensitization: No data. Skin sensitization: No data Carcinogenity: No data Germ cell mutagenity: No data ReproductiveToxicity: No data Specific target organToxicity(single exposure): No data Specific target organToxicity(repeated exposure): No data Aspiration toxicity: No data |
| 6 | Additive mixture (S1) Acute Toxicity Oral: No data Dermal: No data Inhalation: No data Skin Corrosion / irritation: No data Severe eye Damage / irritation: No data Respiratory sensitization: No data Skin sensitization: No data Carcinogenity: No data Germ cell mutagenity: No data ReproductiveToxicity: No data Specific target organToxicity(single exposure): No data Specific target organToxicity(repeated exposure): No data Aspiration toxicity: No data |
| C. | Numerical measures of toxicity(such as ATE): No data |

12. Ecological Information

- A. Aquatic, terrestrial organisms toxicity:
- 1) Distillates, Hydrotreated Heavy Paraffinic
 - No data
- 2) Residual oils (petroleum), Hydrotreated
 - No data
- 3) Distilates (petroleum), solvent-refined heavy naphthenic
 - No data
- 4) Lithium thickener
 - No data
- 5) Zinc alkyldithiophosphate
 - Acute aquatic hazard(fish): LC50: 1 10 mg/L.
 - Chronic(long term) aquatic hazard: Acute EC 50: 100 1000 mg/L

- 6) Additive mixture (S1) - No data B. Persistence and degradability: 1) Distillates, Hydrotreated Heavy Paraffinic - No data - No data
- 2) Residual oils (petroleum), Hydrotreated
- 3) Distilates (petroleum), solvent-refined heavy naphthenic
 - No data
- 4) Lithium thickener
 - No data
- 5) Zinc alkyldithiophosphate
 - No data
- 6) Additive mixture (S1)
 - No data
- C. Bioaccumulative potential
- 1) Distillates, Hydrotreated Heavy Paraffinic
 - Bioaccumulation: 6% (28 day, aerotropism, domestic waste water, not disassemble)
- 2) Residual oils (petroleum), Hydrotreated
 - No data
- 3) Distilates (petroleum), solvent-refined heavy naphthenic
 - No data
- 4) Lithium thickener
 - No data
- 5) Zinc alkyldithiophosphate
 - No data
- 6) Additive mixture (S1)
 - No data
- D. Mobility in soil:
- 1) Distillates, Hydrotreated Heavy Paraffinic
 - Expected to have mobility in soils.
- 2) Residual oils (petroleum), Hydrotreated
 - Expected to have mobility in soils.
- 3) Distilates (petroleum), solvent-refined heavy naphthenic
 - Low mobility due to low solubility and high viscosity
- 4) Lithium thickener
 - No data
- 5) Zinc alkyldithiophosphate
 - Expected to have mobility in soils.
- 6) Additive mixture (S1)
 - No data
- E. Other adverse effects:
 - No data

13. Disposal Considerations

1) Disposal methods:

Use only licensed transporters and permitted facilities for waste disposal.

2) Disposal cautions:

Dispose according to the related regulations

14. Transport Information

This product is not regulated for carriage according to ADR/RID, ADN, IMDG, ICAO/IATA.

1) UN number: Not applicable

2) UN Proper Shipping Name: Not applicable

3) Transport hazard classes: Not applicable

4) Packing group, if applicable: Not applicable

5) Environmental hazards: Not applicable

6) Special precautions for user: Not applicable

15. Regulatory Information

A. Industrial safety and health act (Korea)

Occupation environment measurement material, Special health examination material, Threshold limit values material,

- B. Chemical control act (Korea)
 - Distillates, Hydrotreated Heavy Paraffinic: No data
 - Residual oils (petroleum), Hydrotreated: No data
 - Distilates (petroleum), solvent-refined heavy naphthenic: No data
 - Lithium thickener: No data
 - Zinc alkyldithiophosphate: toxic material
 - Additive mixture (S1): No data
- C. Wastes control act (Korea)
 - Distillates, Hydrotreated Heavy Paraffinic: No data
 - Residual oils (petroleum), Hydrotreated: No data
 - Distilates (petroleum), solvent-refined heavy naphthenic: No data
 - Lithium thickener: No data
 - Zinc alkyldithiophosphate: toxic material
 - Additive mixture (S1): No data
- D. Hazardous material safety act (Korea)
 - Distillates, Hydrotreated Heavy Paraffinic: No data
 - Residual oils (petroleum), Hydrotreated: No data
 - Distilates (petroleum), solvent-refined heavy naphthenic: No data
 - Lithium thickener: No data

- Zinc alkyldithiophosphate: toxic material
- Additive mixture (S1): No data

E. Other internal and foreign acts

- 1) Distillates, Hydrotreated Heavy Paraffinic
 - O EU classification

- Classification: Carc. Cat. 2

Risk Phrases: R45Safety Phrases: S45, S53

O U.S. acts

- OSHA (29CFR1910.119):

- CERCLA 103 (40CFR302.4):

Not determined

- EPCRA 302 (40CFR355.30):

Not determined

- EPCRA 304 (40CFR355.40):

Not determined

Not determined

- 2) Residual oils (petroleum), Hydrotreated
 - O EU classification

- Classification: Carc. Cat. 2

Risk Phrases : R45Safety Phrases : S45, S53

O U.S. acts

- OSHA (29CFR1910.119): Not classified as hazardous

- CERCLA 103 (40CFR302.4):

- EPCRA 302 (40CFR355.30):

- EPCRA 304 (40CFR355.40):

- EPCRA 313 (40CFR372.65):

Not determined

Not determined

- 3) Distilates (petroleum), solvent-refined heavy naphthenic
 - O EU classification

- Classification: No data

- Risk Phrases: Not determined

- Safety Phrases: No data

O U.S. acts

- OSHA (29CFR1910.119): Not classified as hazardous

- CERCLA 103 (40CFR302.4):

- EPCRA 302 (40CFR355.30):

- EPCRA 304 (40CFR355.40):

- EPCRA 313 (40CFR372.65):

Not determined

Not determined

- 4) Lithium 12-hydroxystearate
 - O EU classification

Classification: Not determinedRisk Phrases: Not determinedSafety Phrases: Not determined

O U.S. acts

- OSHA (29CFR1910.119):

- CERCLA 103 (40CFR302.4):

- EPCRA 302 (40CFR355.30):

- EPCRA 304 (40CFR355.40):

- EPCRA 313 (40CFR372.65):

Not determined

Not determined

5) Zinc alkyldithiophosphate

O EU classification

Classification:
 Risk Phrases:
 Not determined
 Not determined
 Not determined

O U.S. acts

- OSHA (29CFR1910.119):

- CERCLA 103 (40CFR302.4):

- EPCRA 302 (40CFR355.30):

- EPCRA 304 (40CFR355.40):

- EPCRA 313 (40CFR372.65):

Not determined

Not determined

6) Additive mixture (S1)

O EU classification

Classification:Not determinedRisk Phrases:Not determinedNot determined

O U.S. acts

- OSHA (29CFR1910.119):

- CERCLA 103 (40CFR302.4):

- EPCRA 302 (40CFR355.30):

- EPCRA 304 (40CFR355.40):

- EPCRA 313 (40CFR372.65):

Not determined

Not determined

16. Other Information

1) References

- Korea Occupatonal Safety & Health Agency
- GS Caltex R&D Center
- MSDS of raw material from supplier
- KOSHANET
- Occupation safety and health acts of Korea
- Globally Harmonized System of classification and labeling of chemicals (GHS), First revised edition, United Nations
- EINECS(European Inventory of Existing Commercial Chemical Substances)
- ACGIH(American Conference of Governmental Safety and Health)
- IUCLID Dataset
- 2) Date of preparation of the first version of the MSDS: 2012.05.25
- 3) Revised frequency and Date of preparation of the latest version of the MSDS: 2017-10-26 (3)

4) Others:

To the best of our knowledge, the information provided in this MSDS document is correct. Access to this information is being provided via the Internet so that it can be made available to as many potential users as possible. We do not assume any liability for consequences of the use of this information since it may be applied under conditions beyond our control or knowledge. Also, it is possible that additional data could be made available after this MSDS was issued.

Certain hazards are described herein, however these may not be the only hazards that exist.

All materials may present unknown hazards and should be used with caution. Customers are encouraged to review this information, follow precautions, and comply with all applicable laws and regulations regarding the use and disposal of this product. For specific technical data or advice concerning this product as supplied in your country please contact your local sales representative.

The final determination of the suitability of any material is the sole responsibility of the user.



Material Safety Data Sheet (MSDS)

| Product | Kixx Grease EP 1 |
|---------|------------------|
| | 1 |

| Team | Date of first preparation | Date of last revision | Revision Number |
|---------------------------------|---------------------------|-----------------------|------------------------|
| Finished Lubricants R&D Team | 2012-05-25 | 2017-10-26 | 3 |

1. Chemical Product and Company Information

1) Product: Kixx Grease EP 1

2) Recommended use of the chemical and restrictions on use

O Recommended use: Bearing & Open Lubricating Parts

O Restrictions on use:

3) Manufacture/Supplier information

O Supply company: GS Caltex Corporation

O Address: Nonhyeon-ro 508(Yeoksam-dong), Gangnam-gu, Seoul, South Korea

○ Information service or emergency call: 82-2-1899-5145

O Department in charge: Finished Lubricants R&D Team

2. Hazards Identification

1) Classification of the substance or mixture

- Acute toxicity (Inhalation) category 4

Skin corrosion/irritation : 2Eye Damage/Irritation : 2A

2) GHS labels, including precautionary statements

○ Symbol



○ Signal word: Warning

Hazard statement

H332 Harmful if inhaled
H315 Causes skin irritation

H319 Causes serious eye irritation

O Precautionary statement

- Prevention

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P271 Use only outdoors or in a well-ventilated area.

P264 Wash ... throughly after handling.

P280 Wear protective gloves/protective clothing/eye protection/face

protection.

- Response

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for

breathing.

P312 Call a POSION CENTER/doctor/...if you feel unwell.

P302+P352 IF ON SKIN: Wash with plenty of water.

P321 Specific treatment.

P332+P313 If skin irritation occurs: Get medical advice/atteintion.
P362+P364 Take off contaminated clothing and wash it before resue.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing.

P337+313 If eye irritation persists: Get medical advice/attention if you fell unwell.

- Storage

No precautionary phrases

- Disposal

No precautionary phrases

3) Other hazards which do not result in classification

| NFPA Component | Health | Fire | Reactivity |
|--|--------|------|------------|
| - Distillates, Hydrotreated Heavy Paraffinic | 1 | 1 | 0 |
| - Residual oils (petroleum), Hydrotreated | 1 | 1 | 0 |
| - Distilates (petroleum), solvent-refined heavy naphthenic | 1 | 1 | 0 |
| - Lithium 12-hydroxystearate | 1 | 1 | 0 |
| - Zinc alkyldithiophosphate | 1 | 1 | 0 |
| - Additive mixture (S1) | 1 | 1 | 0 |

3. Composition and Information on Ingredients

| Component | Component Synonyms CAS No. | | Content(%) |
|---|--|------------|-------------|
| Distillates, Hydrotreated Heavy Paraffinic | Hydrotreated (severe) heavy paraffinic distillate | 64742-54-7 | 35.0 ~ 45.0 |
| 2) Residual oils (petroleum), Hydrotreated | Mineral oil | 64742-57-0 | 30.0 ~ 40.0 |
| 3) Distilates (petroleum), solvent- refined heavy naphthenic | Mineral oil | 64741-96-4 | 15.0 ~ 18.0 |
| 4) Lithium 12-hydroxystearate | | 7620-77-1 | 2.0 ~ 6.0 |

| 5) Zinc alkyldithiophosphate | | Commercial Secret | 1.0 ~ 2.0 |
|------------------------------|----------------|-------------------|-----------|
| 6) Additive mixture (S1) | Not Applicable | Commercial Secret | 2.0 ~ 5.0 |

4. First Aid Measures

- 1) Eye contact:
 - Wash eyes thoroughly with plenty of water for at least 20 minutes.

If persistent irritation occurs, obtain medical attention.

- 2) Skin contact:
 - Remove contaminated clothing and wash skin with plenty of soap and water.

Flush with plenty of water for 15 minutes.

Seek medical attention if ill effect or irritation develops.

- 3) Inhalation:
 - If overcome by exposure, remove person to fresh air immediately.
 - Give oxygen or artificial respiration as needed.
 - Obtain emergency medical attention. Prompt action is essential.
- 4) Ingestion:
 - Do not induce vomiting. In general no treatment is necessary unless large quantities are swallowed.
 - Obtain emergency medical attention. Prompt action is essential.
- 5) Most important symptoms/effects, acute and delayed:
 - May cause slight eye and skin irritation. Not expected to be a sensitizer.
- 6) First-aid treatment and information on medical doctors:
 - Treat symptomatically.

Treatment of overexposure should be directed at the control of symptoms and the clinical condition of the patient.

5. Fire Fighting Measures

| 1) | Recommanded(or prohibited) extinguishing media |
|-----|--|
| ' / | Recommanded extinguishing media: |
| | - Dry chemicals, CO ₂ , water spray, fire fighting foam |
| | O Prohibited extinguishing media: |
| | - High pressure water shoot |
| | ○ Large fire: |
| | - Use water spray, water fog or alcohol-resistant foan |

2) Specific hazard from chemical material

- Toxicant from combustion: Carbon oxidesFire and Explosion Hazards: Slight fire risk
- 3) Extinguishment:

If it is not dangerous, remove containers from fire areas.

Make hills for further treatment. avoid Inhalation of material oneself or combustion generation material Stand against the wind and avoid lower zone.

6. Accidental Release Measures

- 1) Necessary actions to protect human health:
 - If it is not dangerous, stop release safely, do so.

Wear protective gloves, apron, boots, head and face protection should be worn, If need.

Keep away from water supply facilities and sewage.

Avoid inhalation of materials or combustion products.

Avoid heat, flame, spark, and other ignition sources.

- 2) Necessary actions to protect the environment
 - May contaminate water supplies/pollute public waters. Evacuate/limit access.

Equip responders with proper protection.

Prevent flow to sewer/public waters. Stop release. Notify fire and environmental authorities.

Restrict water use for cleanup.

- 3) Purification and removal methods
 - O Small leak: Only authorized person can access to the hazardous and restricted areas.

Collect spills with proper containers to treat them.

Absorb spills with sand and other non-combustible materials.

O Large leak: No data

7. Handling and Stroage

1) Safety handling:

Avoid prolonged or repeated contact with skin. Use proper bonding and/or grounding procedures.

Prevent small spills and leakage to avoid slip hazard. Avoid inhaling vapour and/or mists.

Material can accumulate static charges which may cause an electrical spark (ignition source).

2) Stroage:

Stroage in closed containers.

Stroage in cool and dry areas.

Ventilation keeps it in a region

Keep away from prohibited materials for mixing.

8. Exposure Control and Personal Protection

- A. Exposure limits and biological exposure limits of chemical
 - 1) Distillates, Hydrotreated Heavy Paraffinic

 \bigcirc OSHA: TWA: 5mg/ m^{a}

○ ACGIH: TWA: 5ma/m³

STEL: 10mg/m³

○ NIOSH: TWA: 5mg/m³

STEL: 10ma/m³

- O Biological exposure limits: No data
- 2) Residual oils (petroleum), Hydrotreated

| | alH:TWA:5mg/m³ ogical exposure limits:No data |
|---|---|
| O ACC | tes (petroleum), solvent-refined heavy naphthenic GIH : No data ogical exposure limits : No data |
| | n 12-hydroxystearate HA: TWA: 5mg/m³ TWA: 15mg/m³ (total mist) HH: TWA: 10mg/m³ Ogical exposure limits: No data |
| OSFACGNIO | lkyldithiophosphate HA: PEL: 5mg/m³ HH: TWA: 5mg/m³ SH: No data ogical exposure limits: No data |
| O ACC | ve mixture (S1) GIH: TWA: No data ogical exposure limits: No data |
| Ventila fume a Install | ering management: ion equipment should be explosion-proof if explosive concentrations of dust, vapor or re present. ocal ventilation system. v with limits. |
| O Res If er whice Res if ap resp O Eye Safe | al protection equipment: priratory protection: regineering controls do not maintain airborne contaminant concentrations at a level the is adequate to protect worker health, an approved respirator may be appropriate. prirator selection, use, and maintenance must be in accordance with regulatory requirements, policable. Types of respirators to be considered for this material include: Half-face filter prirator protection: Put y glasses or goggles are recommended for the eyes protection from dusts or mists. Its protection should install eyes washing facilities near working areas to protect |
| ○ Han Use ○ Hum | ker's eyes for emergency. ds protection: e proper chemical resistant gloves. nan body protection: e proper chemical resistant clothes based on published literature or manufacturer data. |

9. Physical and Chemical Properties

1) Appearance: Clear, light yellow semi-solid

2) Odor: a specific smell of Hydrocarbon

3) Odor threshold: No data

4) pH: No data

5) Melting point/freezing point: No data

6) Initial boiling point or boiling range: No data

7) Flash point: Not applicable

8) Evaporation rate: No data

9) Flammability(solid, gas): No data

10) Upper/lower flammability or explosive limits: No data

11) Vapor pressure : <0.1 Kpa @ 20℃

12) Solubility: No data

13) Vapor density: 5 mmHg

14) Relative density: 0.886

15) Partition coeficient: n-octano/water: No data

16) Auto-ignition temperature: No data

17) Decomposition temperature: No data

18) Viscosity: Not applicable

19) Molecular weight: No data

10. Stability and Reactivity

- 1) Chemical stability:
 - Stable at room temperature and pressure.
- 2) Toxicant generation possibility during reaction:
 - No data
- 3) Prohibited conditions:
 - Avoid heat, sparks, open flames and other ignition sources
- 4) Prohibited materials:
 - An Oxidizing agent
- 5) Toxicant during decomposition:
 - Carbon oxides, Hydrogen sulfide

11. Toxicological Information

- May cause slight skin irritation(rabbit)

| Α. | Information on the likely routes of exposure |
|----|---|
| | Inhalation: May cause slight irritation Ingestion: May cause vomit, coughing, shortness of breath, dizziness. Skin contact: May cause slight skin irritation. Eye contact: May cause slight eye irritation. |
| В. | Delayed and immediate effects and chronic effectsfrom short or long term exposure |
| 1 | Distillates, Hydrotreated Heavy Paraffinic Acute Toxicity Oral: Not determined / LD 50 > 5000 mg/kg bw: rat Dermal: Not determined / LD 50 > 5000 mg/kg bw: rabbit Inhalation: category 4 / LC 50 = 2.18 mg/l (4hr): rat Skin Corrosion / irritation: No irritating (Rabbit) Severe eye Damage/irritation: no irritating (rabbit) Respiratory sensitization: Not determined (guinea pig) Skin sensitization: Not determined (guinea pig) Carcinogenity: MOL, OSHA, IARC: No data EU CLP: Carc. 1B (The case that DMSO extractmeasured by IP346 ways is 3% under excludes Germ cell mutagenity: Negative (Ames test) ReproductiveToxicity: No data Specific target organToxicity(single exposure): No data Specific target organToxicity(repeated exposure): No data Aspiration toxicity: No data |
| 2 | Residual oils (petroleum), Hydrotreated Acute Toxicity Oral: Not determined / LD50 >15000mg/kg (rat) Dermal: LD50 >5000mg/kg (rabbit) Inhalation: Not Applicable Skin Corrosion / irritation: believed to be < 0.5/8.0 (rabbit): no appreciable effect Severe eye Damage/irritation: believed to be < 0.5/8.0 (rabbit): no appreciable effect Respiratory sensitization: No data. Skin sensitization: < 15/110 (rabbit) estimated: Carcinogenity: No data Germ cell mutagenity: No data ReproductiveToxicity: No data Specific target organToxicity(single exposure): No data Specific target organToxicity(repeated exposure): No data Aspiration toxicity: No data |
| 3 | Distilates (petroleum), solvent-refined heavy naphthenic Acute Toxicity Oral: LD50 > 5,000 mg/kg Dermal: No data Inhalation: No data Skin Corrosion / irritation: |

| Severe eye Damage/irritation: May cause slight eye irritation(rabbit) (OECD TG 405 GLP) (IUCLID 2000). Recovery within 7 days. Respiratory sensitization: No data. Skin sensitization: No Skinsensitization (guinea pig) – Maximization test (O Carcinogenity: | |
|---|--|
| 4) Lithium 12-hydroxystearate Acute Toxicity Oral: LD50 >5000mg/kg (rat) Dermal: No data Inhalation: No data Skin Corrosion / irritation: LD50 >5000mg/kg (rat): No data. Severe eye Damage/irritation: < 0.5/8.0 (rabbit) estimated: No data. Respiratory sensitization: No data. Skin sensitization: < 15/110 (rabbit) estimated: No data Carcinogenity: No data Germ cell mutagenity: No data ReproductiveToxicity: No data Specific target organToxicity(single exposure): No data Specific target organToxicity(repeated exposure): No data Aspiration toxicity: No data | |
| 5) Zinc alkyldithiophosphate Acute Toxicity Oral: LD 50: 2000~5000 mg/kg. Dermal: No data Inhalation: LD 50 > 200 mg/l (4hr): rat Skin Corrosion / irritation: LD50 > 2000 mg/Kg. Severe eye Damage/irritation: May cause severe eye irritation: No data Respiratory sensitization: No data Skin sensitization: No data Carcinogenity: No data Germ cell mutagenity: No data ReproductiveToxicity: No data Specific target organToxicity(single exposure): No data Specific target organToxicity(repeated exposure): No data Aspiration toxicity: No data | |
| 6) Additive mixture (S1) O Acute Toxicity - Oral: No data | |

- Dermal : No data

| - Inhalation: No data |
|---|
| ○ Skin Corrosion / irritation: No data |
| O Severe eye Damage / irritation : No data |
| O Respiratory sensitization: No data |
| ○ Skin sensitization: No data |
| ○ Carcinogenity: No data |
| ○ Germ cell mutagenity: No data |
| ○ ReproductiveToxicity: No data |
| ○ Specific target organToxicity(single exposure): No data |
| O Specific target organToxicity(repeated exposure): No data |
| Aspiration toxicity: No data |

C. Numerical measures of toxicity(such as ATE): No data

12. Ecological Information

- A. Aquatic, terrestrial organisms toxicity:
- 1) Distillates, Hydrotreated Heavy Paraffinic
 - No data
- 2) Residual oils (petroleum), Hydrotreated
 - No data
- 3) Distilates (petroleum), solvent-refined heavy naphthenic
 - No data
- 4) Lithium thickener
 - No data
- 5) Zinc alkyldithiophosphate
 - Acute aquatic hazard(fish): LC50: 1 10 mg/L.
 - Chronic(long term) aquatic hazard: Acute EC 50: 100 1000 mg/L
- 6) Additive mixture (S1)
 - No data
- B. Persistence and degradability:
- 1) Distillates, Hydrotreated Heavy Paraffinic
 - No data
- 2) Residual oils (petroleum), Hydrotreated
 - No data
- 3) Distilates (petroleum), solvent-refined heavy naphthenic
 - No data
- 4) Lithium thickener
 - No data
- 5) Zinc alkyldithiophosphate
 - No data
- 6) Additive mixture (S1)
 - No data
- C. Bioaccumulative potential
- 1) Distillates, Hydrotreated Heavy Paraffinic
 - Bioaccumulation: 6% (28 day, aerotropism, domestic waste water, not disassemble)
- 2) Residual oils (petroleum), Hydrotreated
 - No data
- 3) Distilates (petroleum), solvent-refined heavy naphthenic

- No data
- 4) Lithium thickener
 - No data
- 5) Zinc alkyldithiophosphate
 - No data
- 6) Additive mixture (S1)
 - No data
- D. Mobility in soil:
- 1) Distillates, Hydrotreated Heavy Paraffinic
 - Expected to have mobility in soils.
- 2) Residual oils (petroleum), Hydrotreated
 - Expected to have mobility in soils.
- 3) Distilates (petroleum), solvent-refined heavy naphthenic
 - Low mobility due to low solubility and high viscosity
- 4) Lithium thickener
 - No data
- 5) Zinc alkyldithiophosphate
 - Expected to have mobility in soils.
- 6) Additive mixture (S1)
 - No data
- E. Other adverse effects:
 - No data

13. Disposal Considerations

1) Disposal methods:

Use only licensed transporters and permitted facilities for waste disposal.

2) Disposal cautions:

Dispose according to the related regulations

14. Transport Information

This product is not regulated for carriage according to ADR/RID, ADN, IMDG, ICAO/IATA.

1) UN number: Not applicable

2) UN Proper Shipping Name: Not applicable

3) Transport hazard classes: Not applicable

4) Packing group, if applicable: Not applicable

5) Environmental hazards: Not applicable

6) Special precautions for user: Not applicable

15. Regulatory Information

A. Industrial safety and health act (Korea)

Occupation environment measurement material, Special health examination material, Threshold limit values material.

- B. Chemical control act (Korea)
 - Distillates, Hydrotreated Heavy Paraffinic: No data
 - Residual oils (petroleum), Hydrotreated: No data
 - Distilates (petroleum), solvent-refined heavy naphthenic: No data
 - Lithium thickener: No data
 - Zinc alkyldithiophosphate: toxic material
 - Additive mixture (S1): No data
- C. Wastes control act (Korea)
 - Distillates, Hydrotreated Heavy Paraffinic: No data
 - Residual oils (petroleum), Hydrotreated: No data
 - Distilates (petroleum), solvent-refined heavy naphthenic: No data
 - Lithium thickener: No data
 - Zinc alkyldithiophosphate: toxic material
 - Additive mixture (S1): No data
- D. Hazardous material safety act (Korea)
 - Distillates, Hydrotreated Heavy Paraffinic: No data
 - Residual oils (petroleum), Hydrotreated: No data
 - Distilates (petroleum), solvent-refined heavy naphthenic: No data
 - Lithium thickener: No data
 - Zinc alkyldithiophosphate: toxic material
 - Additive mixture (S1): No data
- E. Other internal and foreign acts
- 1) Distillates, Hydrotreated Heavy Paraffinic
 - O EU classification

- Classification: Carc. Cat. 2

Risk Phrases: R45Safety Phrases: S45, S53

O U.S. acts

- OSHA (29CFR1910.119):

- CERCLA 103 (40CFR302.4):

- EPCRA 302 (40CFR355.30):

- EPCRA 304 (40CFR355.40):

- EPCRA 313 (40CFR372.65):

Not determined

Not determined

- 2) Residual oils (petroleum), Hydrotreated
 - O EU classification

- Classification: Carc. Cat. 2

Risk Phrases: R45Safety Phrases: S45, S53

O U.S. acts

- OSHA (29CFR1910.119): Not classified as hazardous

- CERCLA 103 (40CFR302.4):

- EPCRA 302 (40CFR355.30):

- EPCRA 304 (40CFR355.40):

Not determined

Not determined

- EPCRA 313 (40CFR372.65): Not determined 3) Distilates (petroleum), solvent-refined heavy naphthenic O EU classification - Classification: No data - Risk Phrases: Not determined - Safety Phrases: No data O U.S. acts - OSHA (29CFR1910.119): Not classified as hazardous - CERCLA 103 (40CFR302.4): Not determined - EPCRA 302 (40CFR355.30): Not determined - EPCRA 304 (40CFR355.40): Not determined - EPCRA 313 (40CFR372.65): Not determined 4) Lithium 12-hydroxystearate O EU classification - Classification: Not determined - Risk Phrases: Not determined - Safety Phrases: Not determined O U.S. acts - OSHA (29CFR1910.119): Not determined - CERCLA 103 (40CFR302.4): Not determined - EPCRA 302 (40CFR355.30): Not determined - EPCRA 304 (40CFR355.40): Not determined - EPCRA 313 (40CFR372.65): Not determined 5) Zinc alkyldithiophosphate O EU classification - Classification: Not determined - Risk Phrases: Not determined - Safety Phrases: Not determined O U.S. acts - OSHA (29CFR1910.119): Not determined - CERCLA 103 (40CFR302.4): Not determined - EPCRA 302 (40CFR355.30): Not determined - EPCRA 304 (40CFR355.40): Not determined - EPCRA 313 (40CFR372.65): Not determined 6) Additive mixture (S1) O EU classification - Classification: Not determined - Risk Phrases: Not determined - Safety Phrases: Not determined O U.S. acts - OSHA (29CFR1910.119): Not determined - CERCLA 103 (40CFR302.4): Not determined

Not determined

Not determined

Not determined

- EPCRA 302 (40CFR355.30):

- EPCRA 304 (40CFR355.40):

- EPCRA 313 (40CFR372.65):

16. Other Information

- 1) References
 - Korea Occupatonal Safety & Health Agency
 - GS Caltex R&D Center
 - MSDS of raw material from supplier
 - KOSHANET
 - Occupation safety and health acts of Korea
 - Globally Harmonized System of classification and labeling of chemicals (GHS), First revised edition. United Nations
 - EINECS(European Inventory of Existing Commercial Chemical Substances)
 - ACGIH(American Conference of Governmental Safety and Health)
 - IUCLID Dataset
- 2) Date of preparation of the first version of the MSDS: 2012.05.25
- 3) Revised frequency and Date of preparation of the latest version of the MSDS: 2017-10-26 (3)

4) Others:

To the best of our knowledge, the information provided in this MSDS document is correct. Access to this information is being provided via the Internet so that it can be made available to as many potential users as possible. We do not assume any liability for consequences of the use of this information since it may be applied under conditions beyond our control or knowledge. Also, it is possible that additional data could be made available after this MSDS was issued.

Certain hazards are described herein, however these may not be the only hazards that exist. All materials may present unknown hazards and should be used with caution.

Customers are encouraged to review this information, follow precautions, and comply with all applicable laws and regulations regarding the use and disposal of this product. For specific technical data or advice concerning this product as supplied in your country please contact your local sales representative.

The final determination of the suitability of any material is the sole responsibility of the user.



Material Safety Data Sheet (MSDS)

| Product | Kixx Grease EP 2 |
|---------|------------------|
| | |

| Team | Date of first preparation | Date of last revision | Revision Number |
|---------------------------------|---------------------------|-----------------------|------------------------|
| Finished Lubricants R&D Team | 2012-05-25 | 2017-10-26 | 3 |

1. Chemical Product and Company Information

1) Product: Kixx Grease EP 2

- 2) Recommended use of the chemical and restrictions on use
 - O Recommended use: Bearing & Open Lubricating Parts
 - O Restrictions on use:
- 3) Manufacture/Supplier information
 - O Supply company: GS Caltex Corporation
 - O Address: Nonhyeon-ro 508(Yeoksam-dong), Gangnam-gu, Seoul, South Korea
 - Information service or emergency call: 82-2-1899-5145
 - O Department in charge: Finished Lubricants R&D Team

2. Hazards Identification

- 1) Classification of the substance or mixture
 - Acute toxicity (Inhalation) category 4

2) GHS labels, including precautionary statements

- Skin corrosion/irritation : 2Eye Damage/Irritation : 2A
- Symbol



O Signal word: Warning

O Hazard statement

H332 Harmful if inhaled
H315 Causes skin irritation

H319 Causes serious eye irritation

O Precautionary statement

- Prevention

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P271 Use only outdoors or in a well-ventilated area.

P264 Wash ··· throughly after handling.

P280 Wear protective gloves/protective clothing/eye protection/face

protection.

- Response

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for

breathing.

P312 Call a POSION CENTER/doctor/...if you feel unwell.

P302+P352 IF ON SKIN: Wash with plenty of water.

P321 Specific treatment.

P332+P313 If skin irritation occurs: Get medical advice/atteintion.
P362+P364 Take off contaminated clothing and wash it before resue.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing.

P337+313 If eye irritation persists: Get medical advice/attention if you fell unwell.

- Storage

No precautionary phrases

- Disposal

No precautionary phrases

3) Other hazards which do not result in classification

| NFPA Component | Health | Fire | Reactivity |
|--|--------|------|------------|
| - Distillates, Hydrotreated Heavy Paraffinic | 1 | 1 | 0 |
| - Residual oils (petroleum), Hydrotreated | 1 | 1 | 0 |
| - Distilates (petroleum), solvent-refined heavy naphthenic | 1 | 1 | 0 |
| - Lithium 12-hydroxystearate | 1 | 1 | 0 |
| - Zinc alkyldithiophosphate | 1 | 1 | 0 |
| - Additive mixture (S1) | 1 | 1 | 0 |

3. Composition and Information on Ingredients

| Component | Synonyms | CAS No. | Content(%) |
|---|--|------------|-------------|
| Distillates, Hydrotreated Heavy Paraffinic | Hydrotreated (severe) heavy paraffinic distillate | 64742-54-7 | 35.0 ~ 45.0 |
| 2) Residual oils (petroleum), Hydrotreated | Mineral oil | 64742-57-0 | 30.0 ~ 40.0 |
| 3) Distilates (petroleum), solvent- refined heavy naphthenic | Mineral oil | 64741-96-4 | 15.0 ~ 18.0 |
| 4) Lithium 12-hydroxystearate | | 7620-77-1 | 2.0 ~ 6.0 |

| 5) Zinc alkyldithiophosphate | | Commercial Secret | 1.0 ~ 2.0 |
|------------------------------|----------------|-------------------|-----------|
| 6) Additive mixture (S1) | Not Applicable | Commercial Secret | 2.0 ~ 5.0 |

4. First Aid Measures

- 1) Eye contact:
 - Wash eyes thoroughly with plenty of water for at least 20 minutes.
 If persistent irritation occurs, obtain medical attention.
- 2) Skin contact:
 - Remove contaminated clothing and wash skin with plenty of soap and water.

Flush with plenty of water for 15 minutes.

Seek medical attention if ill effect or irritation develops.

- 3) Inhalation:
 - If overcome by exposure, remove person to fresh air immediately.
 - Give oxygen or artificial respiration as needed.
 - Obtain emergency medical attention. Prompt action is essential.
- 4) Ingestion:
 - Do not induce vomiting. In general no treatment is necessary unless large quantities are swallowed.
 - Obtain emergency medical attention. Prompt action is essential.
- 5) Most important symptoms/effects, acute and delayed:
 - May cause slight eye and skin irritation. Not expected to be a sensitizer.
- 6) First-aid treatment and information on medical doctors:
 - Treat symptomatically.

Treatment of overexposure should be directed at the control of symptoms and the clinical condition of the patient.

5. Fire Fighting Measures

| 1) Recommanded(or prohibited) extinguishing media |
|--|
| Recommanded extinguishing media: |
| - Dry chemicals, CO ₂ , water spray, fire fighting foam |
| O Prohibited extinguishing media: |
| - High pressure water shoot |
| ○ Large fire: |
| - Use water spray, water fog or alcohol-resistant foam |

- 2) Specific hazard from chemical material
 - O Toxicant from combustion: Carbon oxides
 - O Fire and Explosion Hazards: Slight fire risk
- 3) Extinguishment:

If it is not dangerous, remove containers from fire areas.

Make hills for further treatment.

avoid Inhalation of material oneself or combustion generation material

Stand against the wind and avoid lower zone.

6. Accidental Release Measures

- 1) Necessary actions to protect human health:
 - If it is not dangerous, stop release safely, do so.

Wear protective gloves, apron, boots, head and face protection should be worn, If need.

Keep away from water supply facilities and sewage.

Avoid inhalation of materials or combustion products.

Avoid heat, flame, spark, and other ignition sources.

- 2) Necessary actions to protect the environment
 - May contaminate water supplies/pollute public waters. Evacuate/limit access.

Equip responders with proper protection.

Prevent flow to sewer/public waters. Stop release. Notify fire and environmental authorities.

Restrict water use for cleanup.

- 3) Purification and removal methods
 - Small leak: Only authorized person can access to the hazardous and restricted areas.

Collect spills with proper containers to treat them.

Absorb spills with sand and other non-combustible materials.

○ Large leak: No data

7. Handling and Stroage

1) Safety handling:

Avoid prolonged or repeated contact with skin. Use proper bonding and/or grounding procedures. Prevent small spills and leakage to avoid slip hazard. Avoid inhaling vapour and/or mists.

Material can accumulate static charges which may cause an electrical spark (ignition source).

2) Stroage:

Stroage in closed containers.

Stroage in cool and dry areas.

Ventilation keeps it in a region

Keep away from prohibited materials for mixing.

8. Exposure Control and Personal Protection

A. Exposure limits and biological exposure limits of chemical

1) Distillates, Hydrotreated Heavy Paraffinic

○ OSHA: TWA: 5mg/m³○ ACGIH: TWA: 5mg/m³

STEL: 10mg/m³

○ NIOSH: TWA: 5mg/m³

STEL: 10mg/m³

O Biological exposure limits: No data

| 2) Residual oils (petroleum), Hydrotreated ○ ACGIH: TWA: 5mg/m³ |
|---|
| ○ Biological exposure limits : No data |
| 3) Distilates (petroleum), solvent-refined heavy naphthenic ACGIH: No data |
| ○ Biological exposure limits: No data |
| 4) Lithium 12-hydroxystearate ○ OSHA: TWA: 5mg/m³ |
| TWA: 15mg/m³ (total mist) |
| ○ ACGIH: TWA: 10mg/m³ |
| ○ Biological exposure limits: No data |
| 5) Zinc alkyldithiophosphate |
| OSHA: PEL: 5mg/m³ |
| ○ ACGIH: TWA: 5mg/㎡ ○ NIOSH: No data |
| Biological exposure limits: No data |
| 6) Additive mixture (S1) |
| O ACGIH: TWA: No data |
| ○ Biological exposure limits: No data |
| B. Engineering management: |
| Ventilation equipment should be explosion-proof if explosive concentrations of dust, vapor or |
| fume are present. Install local ventilation system. |
| Comply with limits. |
| C. Personal protection equipment: |
| Respiratory protection: |
| If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, |
| if applicable. Types of respirators to be considered for this material include: Half-face filter respirator |
| ○ Eyes protection: |
| Safety glasses or goggles are recommended for the eyes protection from dusts or mists. A business proprietor should install eyes washing facilities near working areas to protect worker's eyes for emergency. |
| ○ Hands protection : |
| Use proper chemical resistant gloves. |
| Human body protection: Use proper chemical resistant clothes based on published literature or manufacturer data. |
| Physical and Chemical Properties |

9. P

1) Appearance: Clear, light yellow semi-solid

2) Odor: a specific smell of Hydrocarbon

3) Odor threshold: No data

4) pH: No data

5) Melting point/freezing point: No data

6) Initial boiling point or boiling range: No data

7) Flash point: Not applicable

8) Evaporation rate: No data

9) Flammability(solid, gas): No data

10) Upper/lower flammability or explosive limits: No data

11) Vapor pressure : <0.1 Kpa @ 20℃

12) Solubility: No data

13) Vapor density: 5 mmHg

14) Relative density: 0.886

15) Partition coeficient: n-octano/water: No data

16) Auto-ignition temperature: No data

17) Decomposition temperature: No data

18) Viscosity: Not applicable

19) Molecular weight: No data

10. Stability and Reactivity

1) Chemical stability:

- Stable at room temperature and pressure.
- 2) Toxicant generation possibility during reaction:
 - No data
- 3) Prohibited conditions:
 - Avoid heat, sparks, open flames and other ignition sources
- 4) Prohibited materials:
 - An Oxidizing agent
- 5) Toxicant during decomposition:
 - Carbon oxides, Hydrogen sulfide

11. Toxicological Information

Inhalation : No dataSkin Corrosion / irritation :

| ١. | TOXICOlogical Information |
|----|--|
| | A. Information on the likely routes of exposure |
| | Inhalation: May cause slight irritation Ingestion: May cause vomit, coughing, shortness of breath, dizziness. Skin contact: May cause slight skin irritation. Eye contact: May cause slight eye irritation. |
| | B. Delayed and immediate effects and chronic effectsfrom short or long term exposure |
| | 1) Distillates, Hydrotreated Heavy Paraffinic Acute Toxicity Oral: Not determined / LD 50 > 5000 mg/kg bw: rat Dermal: Not determined / LD 50 > 5000 mg/kg bw: rabbit Inhalation: category 4 / LC 50 = 2.18 mg/l (4hr): rat Skin Corrosion / irritation: No irritating (Rabbit) Severe eye Damage/irritation: no irritating (rabbit) Respiratory sensitization: Not determined (guinea pig) Skin sensitization: Not determined (guinea pig) Carcinogenity: MOL, OSHA, IARC: No data EU CLP: Carc. 1B (The case that DMSO extractmeasured by IP346 ways is 3% under excludes Germ cell mutagenity: Negative (Ames test) ReproductiveToxicity: No data Specific target organToxicity(single exposure): No data Specific target organToxicity(repeated exposure): No data Aspiration toxicity: No data |
| | 2) Residual oils (petroleum), Hydrotreated Acute Toxicity Oral: Not determined / LD50 >15000mg/kg (rat) Dermal: LD50 >5000mg/kg (rabbit) Inhalation: Not Applicable Skin Corrosion / irritation: believed to be < 0.5/8.0 (rabbit); no appreciable effect Severe eye Damage/irritation: believed to be < 0.5/8.0 (rabbit); no appreciable effect Respiratory sensitization: No data. Skin sensitization: < 15/110 (rabbit) estimated: Carcinogenity: No data Germ cell mutagenity: No data ReproductiveToxicity: No data Specific target organToxicity(single exposure): No data Specific target organToxicity(repeated exposure): No data Aspiration toxicity: No data |
| | 3) Distilates (petroleum), solvent-refined heavy naphthenic O Acute Toxicity Oral: LD50 > 5,000 mg/kg Dermal: No data |

| May cause slight skin irritation(rabbit) |
|--|
| ○ Severe eye Damage/irritation: |
| - May cause slight eye irritation(rabbit) (OECD TG 405 GLP) (IUCLID 2000). |
| Recovery within 7 days. |
| Respiratory sensitization: No data. |
| O Skin sensitization: No Skinsensitization (guinea pig) - Maximization test (OECD TG 406 GLP) |
| O Carcinogenity: |
| - OSHA IARC Group 3(Not determined about human Carcinogenity) |
| ○ Germ cell mutagenity : No data- In vivo : No data |
| Invitro: No data Invitro: Ames test & Mouse lymphoma assay: Negative |
| ReproductiveToxicity: No data |
| Specific target organToxicity(single exposure): No data |
| Specific target organToxicity(repeated exposure): No data |
| ○ Aspiration toxicity: 181mm³/s @ 40°C |
| |
| 4) Lithium 12-hydroxystearate |
| ○ Acute Toxicity |
| - Oral: LD50 >5000mg/kg (rat) |
| - Dermal : No data |
| - Inhalation : No data |
| O Skin Corrosion / irritation: LD50 >5000mg/kg (rat): No data. |
| ○ Severe eye Damage/irritation: < 0.5/8.0 (rabbit) estimated: No data. |
| Respiratory sensitization: No data. |
| ○ Skin sensitization: < 15/110 (rabbit) estimated: No data |
| Ocarcinogenity: No data |
| Germ cell mutagenity: No data Reproductive Toxicity: No data |
| ReproductiveToxicity: No dataSpecific target organToxicity(single exposure): No data |
| Specific target organToxicity(single exposure): No data Specific target organToxicity(repeated exposure): No data |
| Aspiration toxicity: No data |
| C Appliation toxiolty . No data |
| 5) Zinc alkyldithiophosphate |
| ○ Acute Toxicity |
| - Oral: LD 50: 2000~5000 mg/kg. |
| - Dermal : No data |
| - Inhalation: LD 50 > 200 mg/l (4hr): rat |
| ○ Skin Corrosion / irritation: LD50 > 2000 mg/Kg. |
| Severe eye Damage/irritation : May cause severe eye irritation : No data |
| Respiratory sensitization: No data. |
| ○ Skin sensitization: No data |
| O Carcinogenity: No data |
| Germ cell mutagenity: No data |
| ReproductiveToxicity: No data Specific torget organToxicity(cingle expecure): No data |
| Specific target organToxicity(single exposure): No dataSpecific target organToxicity(repeated exposure): No data |
| Aspiration toxicity: No data |
| C Adplication toxicity. No data |
| 6) Additive mixture (S1) |
| Acute Toxicity |

- Oral : No data

- Dermal: No data
 Inhalation: No data
 Skin Corrosion / irritation: No data
 Severe eye Damage / irritation: No data
 Respiratory sensitization: No data
 Skin sensitization: No data
 Carcinogenity: No data
 Germ cell mutagenity: No data
 ReproductiveToxicity: No data
 Specific target organToxicity(single exposure): No data
 Specific target organToxicity(repeated exposure): No data
- C. Numerical measures of toxicity(such as ATE): No data

12. Ecological Information

A. Aquatic, terrestrial organisms toxicity:

O Aspiration toxicity: No data

- 1) Distillates, Hydrotreated Heavy Paraffinic
 - No data
- 2) Residual oils (petroleum), Hydrotreated
 - No data
- 3) Distilates (petroleum), solvent-refined heavy naphthenic
 - No data
- 4) Lithium thickener
 - No data
- 5) Zinc alkyldithiophosphate
 - Acute aquatic hazard(fish): LC50: 1 10 mg/L.
 - Chronic(long term) aquatic hazard: Acute EC 50: 100 1000 mg/L
- 6) Additive mixture (S1)
 - No data
- B. Persistence and degradability:
- 1) Distillates, Hydrotreated Heavy Paraffinic
 - No data
- 2) Residual oils (petroleum), Hydrotreated
 - No data
- 3) Distilates (petroleum), solvent-refined heavy naphthenic
 - No data
- 4) Lithium thickener
 - No data
- 5) Zinc alkyldithiophosphate
 - No data
- 6) Additive mixture (S1)
 - No data
- C. Bioaccumulative potential
- 1) Distillates, Hydrotreated Heavy Paraffinic
 - Bioaccumulation: 6% (28 day, aerotropism, domestic waste water, not disassemble)
- 2) Residual oils (petroleum), Hydrotreated
 - No data

- 3) Distilates (petroleum), solvent-refined heavy naphthenic
 - No data
- 4) Lithium thickener
 - No data
- 5) Zinc alkyldithiophosphate
 - No data
- 6) Additive mixture (S1)
 - No data
- D. Mobility in soil:
- 1) Distillates, Hydrotreated Heavy Paraffinic
 - Expected to have mobility in soils.
- 2) Residual oils (petroleum), Hydrotreated
 - Expected to have mobility in soils.
- 3) Distilates (petroleum), solvent-refined heavy naphthenic
 - Low mobility due to low solubility and high viscosity
- 4) Lithium thickener
 - No data
- 5) Zinc alkyldithiophosphate
 - Expected to have mobility in soils.
- 6) Additive mixture (S1)
 - No data
- E. Other adverse effects:
 - No data

13. Disposal Considerations

1) Disposal methods:

Use only licensed transporters and permitted facilities for waste disposal.

2) Disposal cautions:

Dispose according to the related regulations

14. Transport Information

This product is not regulated for carriage according to ADR/RID, ADN, IMDG, ICAO/IATA.

- 1) UN number: Not applicable
- 2) UN Proper Shipping Name: Not applicable
- 3) Transport hazard classes: Not applicable
- 4) Packing group, if applicable: Not applicable
- 5) Environmental hazards: Not applicable
- 6) Special precautions for user: Not applicable

15. Regulatory Information

A. Industrial safety and health act (Korea)

Occupation environment measurement material, Special health examination material, Threshold limit values material.

- B. Chemical control act (Korea)
 - Distillates, Hydrotreated Heavy Paraffinic: No data
 - Residual oils (petroleum), Hydrotreated: No data
 - Distilates (petroleum), solvent-refined heavy naphthenic: No data
 - Lithium thickener: No data
 - Zinc alkyldithiophosphate: toxic material
 - Additive mixture (S1): No data
- C. Wastes control act (Korea)
 - Distillates, Hydrotreated Heavy Paraffinic: No data
 - Residual oils (petroleum), Hydrotreated: No data
 - Distilates (petroleum), solvent-refined heavy naphthenic: No data
 - Lithium thickener: No data
 - Zinc alkyldithiophosphate: toxic material
 - Additive mixture (S1): No data
- D. Hazardous material safety act (Korea)
 - Distillates, Hydrotreated Heavy Paraffinic: No data
 - Residual oils (petroleum), Hydrotreated: No data
 - Distilates (petroleum), solvent-refined heavy naphthenic: No data
 - Lithium thickener: No data
 - Zinc alkyldithiophosphate: toxic material
 - Additive mixture (S1): No data
- E. Other internal and foreign acts
- 1) Distillates, Hydrotreated Heavy Paraffinic
 - O EU classification

- Classification: Carc. Cat. 2

Risk Phrases: R45Safety Phrases: S45, S53

O U.S. acts

- OSHA (29CFR1910.119):

- CERCLA 103 (40CFR302.4):

- EPCRA 302 (40CFR355.30):

- EPCRA 304 (40CFR355.40):

- EPCRA 313 (40CFR372.65):

Not determined

Not determined

- 2) Residual oils (petroleum), Hydrotreated
 - O EU classification

- Classification: Carc. Cat. 2

Risk Phrases: R45Safety Phrases: S45, S53

O U.S. acts

- OSHA (29CFR1910.119): Not classified as hazardous

- CERCLA 103 (40CFR302.4): Not determined - EPCRA 302 (40CFR355.30): Not determined

- EPCRA 304 (40CFR355.40): Not determined - EPCRA 313 (40CFR372.65): Not determined

3) Distilates (petroleum), solvent-refined heavy naphthenic

O EU classification

- Classification: No data

Risk Phrases : Not determined

- Safety Phrases: No data

O U.S. acts

- OSHA (29CFR1910.119): Not classified as hazardous

- CERCLA 103 (40CFR302.4):

- EPCRA 302 (40CFR355.30):

- EPCRA 304 (40CFR355.40):

Not determined

Not determined

Not determined

4) Lithium 12-hydroxystearate

O EU classification

Classification:
 Risk Phrases:
 Safety Phrases:
 Not determined
 Not determined

O U.S. acts

- OSHA (29CFR1910.119):

- CERCLA 103 (40CFR302.4):

- EPCRA 302 (40CFR355.30):

- EPCRA 304 (40CFR355.40):

- EPCRA 313 (40CFR372.65):

Not determined

Not determined

5) Zinc alkyldithiophosphate

O EU classification

Classification: Not determinedRisk Phrases: Not determinedSafety Phrases: Not determined

O U.S. acts

- OSHA (29CFR1910.119):

- CERCLA 103 (40CFR302.4):

- EPCRA 302 (40CFR355.30):

- EPCRA 304 (40CFR355.40):

- EPCRA 313 (40CFR372.65):

Not determined

Not determined

6) Additive mixture (S1)

O EU classification

Classification: Not determined
 Risk Phrases: Not determined
 Safety Phrases: Not determined

O U.S. acts

- OSHA (29CFR1910.119):

- CERCLA 103 (40CFR302.4):

- EPCRA 302 (40CFR355.30):

- EPCRA 304 (40CFR355.40):

- EPCRA 313 (40CFR372.65):

Not determined

Not determined

16. Other Information

1) References

- Korea Occupatonal Safety & Health Agency
- GS Caltex R&D Center
- MSDS of raw material from supplier
- KOSHANET
- Occupation safety and health acts of Korea
- Globally Harmonized System of classification and labeling of chemicals (GHS), First revised edition, United Nations
- EINECS(European Inventory of Existing Commercial Chemical Substances)
- ACGIH(American Conference of Governmental Safety and Health)
- IUCLID Dataset
- 2) Date of preparation of the first version of the MSDS: 2012.05.25
- 3) Revised frequency and Date of preparation of the latest version of the MSDS: 2017-10-26 (3)

4) Others:

To the best of our knowledge, the information provided in this MSDS document is correct. Access to this information is being provided via the Internet so that it can be made available to as many potential users as possible. We do not assume any liability for consequences of the use of this information since it may be applied under conditions beyond our control or knowledge. Also, it is possible that additional data could be made available after this MSDS was issued.

Certain hazards are described herein, however these may not be the only hazards that exist. All materials may present unknown hazards and should be used with caution.

Customers are encouraged to review this information, follow precautions, and comply with all applicable laws and regulations regarding the use and disposal of this product.

For specific technical data or advice concerning this product as supplied in your country please contact your local sales representative.

The final determination of the suitability of any material is the sole responsibility of the user.



Material Safety Data Sheet (MSDS)

| Product | Kixx Grease EP 3 |
|---------|------------------|
| , | |

| Team | Date of first preparation | Date of last revision | Revision Number |
|---------------------------------|---------------------------|-----------------------|------------------------|
| Finished Lubricants R&D Team | 2012-05-25 | 2017-10-26 | 3 |

1. Chemical Product and Company Information

1) Product: Kixx Grease EP 3

2) Recommended use of the chemical and restrictions on use

O Recommended use: Bearing & Open Lubricating Parts

O Restrictions on use:

3) Manufacture/Supplier information

O Supply company: GS Caltex Corporation

O Address: Nonhyeon-ro 508(Yeoksam-dong), Gangnam-gu, Seoul, South Korea

○ Information service or emergency call: 82-2-1899-5145

O Department in charge: Finished Lubricants R&D Team

2. Hazards Identification

1) Classification of the substance or mixture

- Acute toxicity (Inhalation) category 4

Skin corrosion/irritation : 2Eye Damage/Irritation : 2A

2) GHS labels, including precautionary statements

○ Symbol



○ Signal word: Warning

Hazard statement

H332 Harmful if inhaled
H315 Causes skin irritation

H319 Causes serious eye irritation

O Precautionary statement

- Prevention

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P271 Use only outdoors or in a well-ventilated area.

P264 Wash ··· throughly after handling.

P280 Wear protective gloves/protective clothing/eye protection/face

protection.

- Response

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for

breathing.

P312 Call a POSION CENTER/doctor/...if you feel unwell.

P302+P352 IF ON SKIN: Wash with plenty of water.

P321 Specific treatment.

P332+P313 If skin irritation occurs: Get medical advice/atteintion.
P362+P364 Take off contaminated clothing and wash it before resue.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing.

P337+313 If eye irritation persists: Get medical advice/attention if you fell unwell.

- Storage

No precautionary phrases

- Disposal

No precautionary phrases

3) Other hazards which do not result in classification

| NFPA Component | Health | Fire | Reactivity |
|--|--------|------|------------|
| - Distillates, Hydrotreated Heavy Paraffinic | 1 | 1 | 0 |
| - Residual oils (petroleum), Hydrotreated | 1 | 1 | 0 |
| - Distilates (petroleum), solvent-refined heavy naphthenic | 1 | 1 | 0 |
| - Lithium 12-hydroxystearate | 1 | 1 | 0 |
| - Zinc alkyldithiophosphate | 1 | 1 | 0 |
| - Additive mixture (S1) | 1 | 1 | 0 |

3. Composition and Information on Ingredients

| Component | Synonyms | CAS No. | Content(%) |
|---|--|------------|-------------|
| Distillates, Hydrotreated Heavy Paraffinic | Hydrotreated (severe) heavy paraffinic distillate | 64742-54-7 | 35.0 ~ 45.0 |
| 2) Residual oils (petroleum), Hydrotreated | Mineral oil | 64742-57-0 | 30.0 ~ 40.0 |
| 3) Distilates (petroleum), solvent- refined heavy naphthenic | Mineral oil | 64741-96-4 | 15.0 ~ 18.0 |
| 4) Lithium 12-hydroxystearate | | 7620-77-1 | 2.0 ~ 6.0 |

| 5) Zinc alkyldithiophosphate | | Commercial Secret | 1.0 ~ 2.0 |
|------------------------------|----------------|-------------------|-----------|
| 6) Additive mixture (S1) | Not Applicable | Commercial Secret | 2.0 ~ 5.0 |

4. First Aid Measures

- 1) Eye contact:
 - Wash eyes thoroughly with plenty of water for at least 20 minutes.

If persistent irritation occurs, obtain medical attention.

- 2) Skin contact:
 - Remove contaminated clothing and wash skin with plenty of soap and water.

Flush with plenty of water for 15 minutes.

Seek medical attention if ill effect or irritation develops.

- 3) Inhalation:
 - If overcome by exposure, remove person to fresh air immediately.
 - Give oxygen or artificial respiration as needed.
 - Obtain emergency medical attention. Prompt action is essential.
- 4) Ingestion:
 - Do not induce vomiting. In general no treatment is necessary unless large quantities are swallowed.
 - Obtain emergency medical attention. Prompt action is essential.
- 5) Most important symptoms/effects, acute and delayed:
 - May cause slight eye and skin irritation. Not expected to be a sensitizer.
- 6) First-aid treatment and information on medical doctors:
 - Treat symptomatically.

Treatment of overexposure should be directed at the control of symptoms and the clinical condition of the patient.

5. Fire Fighting Measures

| 1) | Recommanded(or prohibited) extinguishing media |
|-----|--|
| ' / | Recommanded extinguishing media: |
| | - Dry chemicals, CO ₂ , water spray, fire fighting foam |
| | O Prohibited extinguishing media: |
| | - High pressure water shoot |
| | ○ Large fire: |
| | - Use water spray, water fog or alcohol-resistant foan |

2) Specific hazard from chemical material

- Toxicant from combustion: Carbon oxidesFire and Explosion Hazards: Slight fire risk
- 3) Extinguishment:

If it is not dangerous, remove containers from fire areas.

Make hills for further treatment. avoid Inhalation of material oneself or combustion generation material Stand against the wind and avoid lower zone.

6. Accidental Release Measures

- 1) Necessary actions to protect human health:
 - If it is not dangerous, stop release safely, do so.

Wear protective gloves, apron, boots, head and face protection should be worn, If need.

Keep away from water supply facilities and sewage.

Avoid inhalation of materials or combustion products.

Avoid heat, flame, spark, and other ignition sources.

- 2) Necessary actions to protect the environment
 - May contaminate water supplies/pollute public waters. Evacuate/limit access.

Equip responders with proper protection.

Prevent flow to sewer/public waters. Stop release. Notify fire and environmental authorities.

Restrict water use for cleanup.

- 3) Purification and removal methods
 - O Small leak: Only authorized person can access to the hazardous and restricted areas.

Collect spills with proper containers to treat them.

Absorb spills with sand and other non-combustible materials.

O Large leak: No data

7. Handling and Stroage

1) Safety handling:

Avoid prolonged or repeated contact with skin. Use proper bonding and/or grounding procedures. Prevent small spills and leakage to avoid slip hazard. Avoid inhaling vapour and/or mists.

Material can accumulate static charges which may cause an electrical spark (ignition source).

2) Stroage:

Stroage in closed containers.

Stroage in cool and dry areas.

Ventilation keeps it in a region

Keep away from prohibited materials for mixing.

8. Exposure Control and Personal Protection

- A. Exposure limits and biological exposure limits of chemical
- 1) Distillates, Hydrotreated Heavy Paraffinic

○ OSHA: TWA: 5mg/m³

○ ACGIH: TWA: 5mg/m³

STEL: 10mg/m³

○ NIOSH: TWA: 5mg/m³

STEL: 10ma/m³

- O Biological exposure limits: No data
- 2) Residual oils (petroleum), Hydrotreated

| | GIH: TWA: 5mg/m³ ogical exposure limits: No data |
|---|---|
| O ACC | tes (petroleum), solvent-refined heavy naphthenic GIH : No data ogical exposure limits : No data |
| | m 12-hydroxystearate HA: TWA: 5mg/m³ TWA: 15mg/m³ (total mist) GIH: TWA: 10mg/m³ ogical exposure limits: No data |
| ○ OSH○ ACC○ NIO | lkyldithiophosphate HA: PEL: 5mg/m³ GIH: TWA: 5mg/m³ SH: No data ogical exposure limits: No data |
| O ACC | ve mixture (S1) GIH : TWA : No data ogical exposure limits : No data |
| Ventila fume a Install | ering management: tion equipment should be explosion-proof if explosive concentrations of dust, vapor or tre present. local ventilation system. y with limits. |
| ResIf erWhiteResif arresrEyeSafeA b | piratory protection: ngineering controls do not maintain airborne contaminant concentrations at a level ch is adequate to protect worker health, an approved respirator may be appropriate. pirator selection, use, and maintenance must be in accordance with regulatory requirements, pplicable. Types of respirators to be considered for this material include: Half-face filter pirator as protection: ety glasses or goggles are recommended for the eyes protection from dusts or mists. usiness proprietor should install eyes washing facilities near working areas to protect |
| ○ Har Us ○ Hur | ker's eyes for emergency. ds protection: e proper chemical resistant gloves. nan body protection: e proper chemical resistant clothes based on published literature or manufacturer data. |

9. Physical and Chemical Properties

1) Appearance: Clear, light yellow semi-solid

2) Odor: a specific smell of Hydrocarbon

3) Odor threshold: No data

4) pH: No data

5) Melting point/freezing point: No data

6) Initial boiling point or boiling range: No data

7) Flash point: Not applicable

8) Evaporation rate: No data

9) Flammability(solid, gas): No data

10) Upper/lower flammability or explosive limits: No data

11) Vapor pressure : <0.1 Kpa @ 20℃

12) Solubility: No data

13) Vapor density: 5 mmHg

14) Relative density: 0.886

15) Partition coeficient: n-octano/water: No data

16) Auto-ignition temperature: No data

17) Decomposition temperature: No data

18) Viscosity: Not applicable

19) Molecular weight: No data

10. Stability and Reactivity

- 1) Chemical stability:
 - Stable at room temperature and pressure.
- 2) Toxicant generation possibility during reaction:
 - No data
- 3) Prohibited conditions:
 - Avoid heat, sparks, open flames and other ignition sources
- 4) Prohibited materials:
 - An Oxidizing agent
- 5) Toxicant during decomposition:
 - Carbon oxides, Hydrogen sulfide

11. Toxicological Information

- May cause slight skin irritation(rabbit)

| Α. | Information on the likely routes of exposure |
|----|---|
| | Inhalation: May cause slight irritation Ingestion: May cause vomit, coughing, shortness of breath, dizziness. Skin contact: May cause slight skin irritation. Eye contact: May cause slight eye irritation. |
| В. | Delayed and immediate effects and chronic effectsfrom short or long term exposure |
| 1 | Distillates, Hydrotreated Heavy Paraffinic Acute Toxicity Oral: Not determined / LD 50 > 5000 mg/kg bw: rat Dermal: Not determined / LD 50 > 5000 mg/kg bw: rabbit Inhalation: category 4 / LC 50 = 2.18 mg/l (4hr): rat Skin Corrosion / irritation: No irritating (Rabbit) Severe eye Damage/irritation: no irritating (rabbit) Respiratory sensitization: Not determined (guinea pig) Skin sensitization: Not determined (guinea pig) Carcinogenity: MOL, OSHA, IARC: No data EU CLP: Carc. 1B (The case that DMSO extractmeasured by IP346 ways is 3% under excludes Germ cell mutagenity: Negative (Ames test) ReproductiveToxicity: No data Specific target organToxicity(single exposure): No data Specific target organToxicity(repeated exposure): No data Aspiration toxicity: No data |
| 2 | Residual oils (petroleum), Hydrotreated Acute Toxicity Oral: Not determined / LD50 >15000mg/kg (rat) Dermal: LD50 >5000mg/kg (rabbit) Inhalation: Not Applicable Skin Corrosion / irritation: believed to be < 0.5/8.0 (rabbit): no appreciable effect Severe eye Damage/irritation: believed to be < 0.5/8.0 (rabbit): no appreciable effect Respiratory sensitization: No data. Skin sensitization: < 15/110 (rabbit) estimated: Carcinogenity: No data Germ cell mutagenity: No data ReproductiveToxicity: No data Specific target organToxicity(single exposure): No data Specific target organToxicity(repeated exposure): No data Aspiration toxicity: No data |
| 3 | Distilates (petroleum), solvent-refined heavy naphthenic Acute Toxicity Oral: LD50 > 5,000 mg/kg Dermal: No data Inhalation: No data Skin Corrosion / irritation: |

| | Revere eye Damage/irritation: May cause slight eye irritation(rabbit) (OECD TG 405 GLP) (IUCLID 2000). Recovery within 7 days. Respiratory sensitization: No data. Rein sensitization: No Skinsensitization (guinea pig) - Maximization test (OECD TG 406 GLP) Rarcinogenity: OSHA IARC Group 3(Not determined about human Carcinogenity) Rein cell mutagenity: No data In vivo: No data In vivo: Ames test & Mouse lymphoma assay: Negative ReproductiveToxicity: No data Repecific target organToxicity(single exposure): No data Repecific target organToxicity(repeated exposure): No data |
|--------------|--|
| | ium 12-hydroxystearate cute Toxicity Oral: LD50 >5000mg/kg (rat) Dermal: No data Inhalation: No data Inhal |
| | calkyldithiophosphate coute Toxicity Oral: LD 50: 2000~5000 mg/kg. Dermal: No data Inhalation: LD 50 > 200 mg/l (4hr): rat kin Corrosion / irritation: LD50 > 2000 mg/Kg. evere eye Damage/irritation: May cause severe eye irritation: No data despiratory sensitization: No data. kin sensitization: No data carcinogenity: No data derm cell mutagenity: No data deproductiveToxicity: No data deproductiveToxicity: No data deproductiveToxicity(single exposure): No data depecific target organToxicity(repeated exposure): No data deproductive: No data |
| \bigcirc A | ditive mixture (S1) cute Toxicity Oral: No data |

- Dermal : No data

| - Inhalation : No data |
|---|
| O Skin Corrosion / irritation : No data |
| O Severe eye Damage / irritation : No data |
| O Respiratory sensitization: No data |
| O Skin sensitization: No data |
| ○ Carcinogenity: No data |
| ○ Germ cell mutagenity: No data |
| ReproductiveToxicity: No data |
| O Specific target organToxicity(single exposure): No data |
| O Specific target organToxicity(repeated exposure): No data |
| ○ Aspiration toxicity: No data |
| |

C. Numerical measures of toxicity(such as ATE): No data

12. Ecological Information

- A. Aquatic, terrestrial organisms toxicity:
- 1) Distillates, Hydrotreated Heavy Paraffinic
 - No data
- 2) Residual oils (petroleum), Hydrotreated
 - No data
- 3) Distilates (petroleum), solvent-refined heavy naphthenic
 - No data
- 4) Lithium thickener
 - No data
- 5) Zinc alkyldithiophosphate
 - Acute aquatic hazard(fish): LC50: 1 10 mg/L.
 - Chronic(long term) aquatic hazard: Acute EC 50: 100 1000 mg/L
- 6) Additive mixture (S1)
 - No data
- B. Persistence and degradability:
- 1) Distillates, Hydrotreated Heavy Paraffinic
 - No data
- 2) Residual oils (petroleum), Hydrotreated
 - No data
- 3) Distilates (petroleum), solvent-refined heavy naphthenic
 - No data
- 4) Lithium thickener
 - No data
- 5) Zinc alkyldithiophosphate
 - No data
- 6) Additive mixture (S1)
 - No data
- C. Bioaccumulative potential
- 1) Distillates, Hydrotreated Heavy Paraffinic
 - Bioaccumulation: 6% (28 day, aerotropism, domestic waste water, not disassemble)
- 2) Residual oils (petroleum), Hydrotreated
 - No data
- 3) Distilates (petroleum), solvent-refined heavy naphthenic
 - No data
- 4) Lithium thickener
 - No data
- 5) Zinc alkyldithiophosphate

- No data
- 6) Additive mixture (S1)
 - No data

D.Mobility in soil:

- 1) Distillates, Hydrotreated Heavy Paraffinic
 - Expected to have mobility in soils.
- 2) Residual oils (petroleum), Hydrotreated
 - Expected to have mobility in soils.
- 3) Distilates (petroleum), solvent-refined heavy naphthenic
 - Low mobility due to low solubility and high viscosity
- 4) Lithium thickener
 - No data
- 5) Zinc alkyldithiophosphate
 - Expected to have mobility in soils.
- 6) Additive mixture (S1)
 - No data
- E. Other adverse effects:
 - No data

13. Disposal Considerations

1) Disposal methods:

Use only licensed transporters and permitted facilities for waste disposal.

2) Disposal cautions:

Dispose according to the related regulations

14. Transport Information

This product is not regulated for carriage according to ADR/RID, ADN, IMDG, ICAO/IATA.

- 1) UN number: Not applicable
- 2) UN Proper Shipping Name: Not applicable
- 3) Transport hazard classes: Not applicable
- 4) Packing group, if applicable: Not applicable
- 5) Environmental hazards: Not applicable
- 6) Special precautions for user: Not applicable

15. Regulatory Information

A. Industrial safety and health act (Korea)

Occupation environment measurement material, Special health examination material, Threshold limit values material,

B. Chemical control act (Korea)

- Distillates, Hydrotreated Heavy Paraffinic: No data
- Residual oils (petroleum), Hydrotreated: No data
- Distilates (petroleum), solvent-refined heavy naphthenic: No data
- Lithium thickener: No data
- Zinc alkyldithiophosphate: toxic material
- Additive mixture (S1): No data
- C. Wastes control act (Korea)
 - Distillates, Hydrotreated Heavy Paraffinic: No data
 - Residual oils (petroleum), Hydrotreated: No data
 - Distilates (petroleum), solvent-refined heavy naphthenic: No data
 - Lithium thickener: No data
 - Zinc alkyldithiophosphate: toxic material
 - Additive mixture (S1): No data
- D. Hazardous material safety act (Korea)
 - Distillates, Hydrotreated Heavy Paraffinic: No data
 - Residual oils (petroleum), Hydrotreated: No data
 - Distilates (petroleum), solvent-refined heavy naphthenic: No data
 - Lithium thickener: No data
 - Zinc alkyldithiophosphate: toxic material
 - Additive mixture (S1): No data
- E. Other internal and foreign acts
- 1) Distillates, Hydrotreated Heavy Paraffinic
 - O EU classification

- Classification: Carc. Cat. 2

- Risk Phrases: R45

- Safety Phrases: S45, S53

O U.S. acts

- OSHA (29CFR1910.119):

- CERCLA 103 (40CFR302.4):

- EPCRA 302 (40CFR355.30):

- EPCRA 304 (40CFR355.40):

- EPCRA 313 (40CFR372.65):

Not determined

Not determined

- 2) Residual oils (petroleum), Hydrotreated
 - EU classification

- Classification: Carc. Cat. 2

Risk Phrases: R45Safety Phrases: S45, S53

O U.S. acts

- OSHA (29CFR1910.119): Not classified as hazardous

- CERCLA 103 (40CFR302.4):

- EPCRA 302 (40CFR355.30):

- EPCRA 304 (40CFR355.40):

- EPCRA 313 (40CFR372.65):

Not determined

Not determined

- 3) Distilates (petroleum), solvent-refined heavy naphthenic
 - O EU classification
 - Classification: No data

- Risk Phrases: Not determined

- Safety Phrases: No data

O U.S. acts

- OSHA (29CFR1910.119): Not classified as hazardous

- CERCLA 103 (40CFR302.4):

- EPCRA 302 (40CFR355.30):

- EPCRA 304 (40CFR355.40):

- EPCRA 313 (40CFR372.65):

Not determined

Not determined

4) Lithium 12-hydroxystearate

O EU classification

Classification:
 Risk Phrases:
 Not determined
 Not determined
 Not determined

O U.S. acts

- OSHA (29CFR1910.119):

- CERCLA 103 (40CFR302.4):

- EPCRA 302 (40CFR355.30):

- EPCRA 304 (40CFR355.40):

- EPCRA 313 (40CFR372.65):

Not determined

Not determined

5) Zinc alkyldithiophosphate

O EU classification

Classification: Not determinedRisk Phrases: Not determinedSafety Phrases: Not determined

O U.S. acts

- OSHA (29CFR1910.119):

- CERCLA 103 (40CFR302.4):

- EPCRA 302 (40CFR355.30):

- EPCRA 304 (40CFR355.40):

- EPCRA 313 (40CFR372.65):

Not determined

Not determined

6) Additive mixture (S1)

O EU classification

Classification: Not determined
Risk Phrases: Not determined
Safety Phrases: Not determined

O U.S. acts

- OSHA (29CFR1910.119):

- CERCLA 103 (40CFR302.4):

- EPCRA 302 (40CFR355.30):

- EPCRA 304 (40CFR355.40):

- EPCRA 313 (40CFR372.65):

Not determined

Not determined

16. Other Information

1) References

- Korea Occupatonal Safety & Health Agency
- GS Caltex R&D Center
- MSDS of raw material from supplier

- KOSHANET
- Occupation safety and health acts of Korea
- Globally Harmonized System of classification and labeling of chemicals (GHS), First revised edition, United Nations
- EINECS(European Inventory of Existing Commercial Chemical Substances)
- ACGIH(American Conference of Governmental Safety and Health)
- IUCLID Dataset
- 2) Date of preparation of the first version of the MSDS: 2012.05.25
- 3) Revised frequency and Date of preparation of the latest version of the MSDS: 2017-10-26 (3)

4) Others:

To the best of our knowledge, the information provided in this MSDS document is correct. Access to this information is being provided via the Internet so that it can be made available to as many potential users as possible. We do not assume any liability for consequences of the use of this information since it may be applied under conditions beyond our control or knowledge. Also, it is possible that additional data could be made available after this MSDS was issued.

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The final determination of the suitability of any material is the sole responsibility of the user.